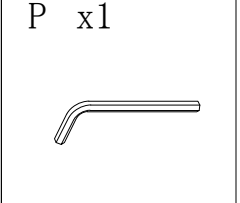
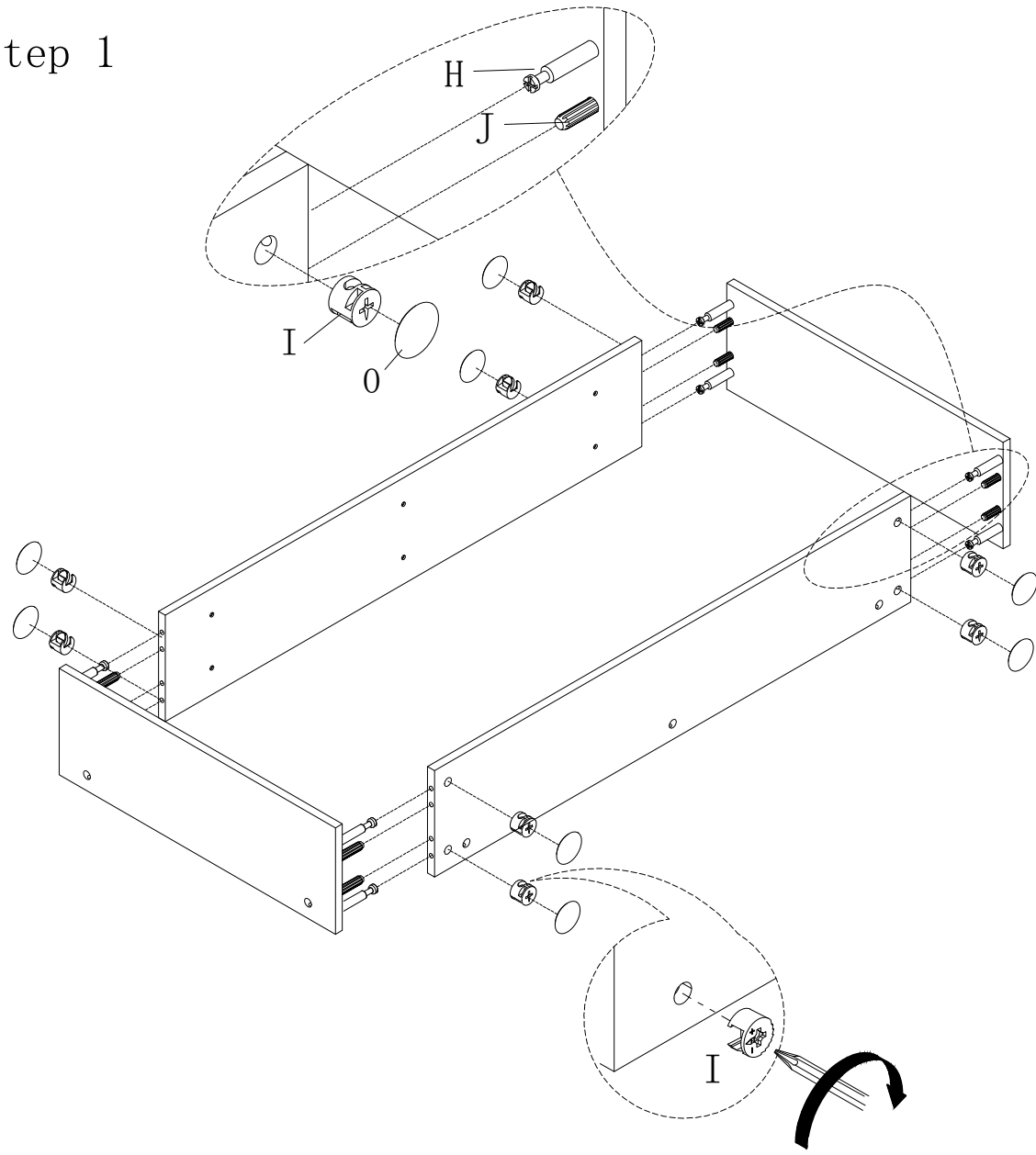
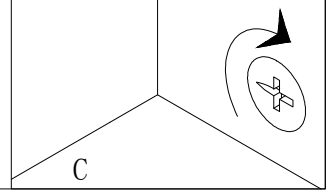
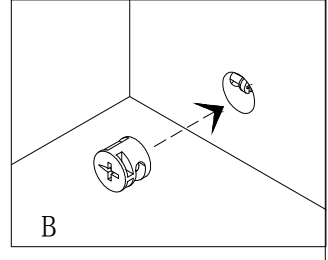
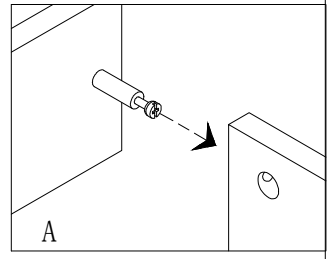


A x2 	B x4 	C x2 	D x2 		
E x2 	F x10 	G x2 	H x36 	I x36 	
J x36 	K x22 M3.5x12	L x12 M6x20	M x16 M3.5x16	N x4 	O x48

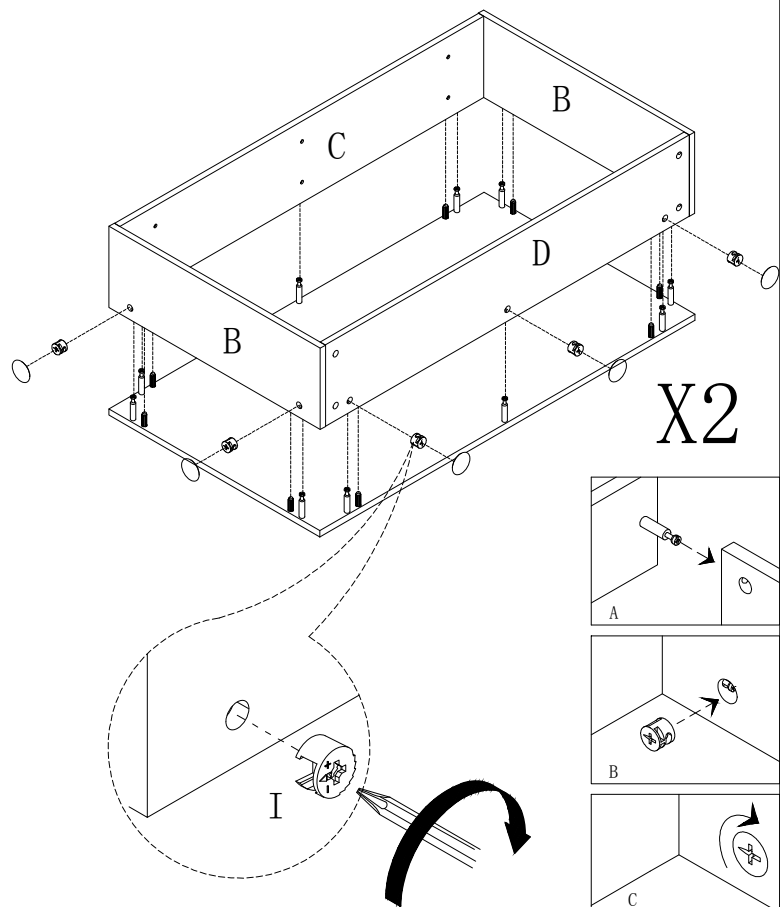
Step 1



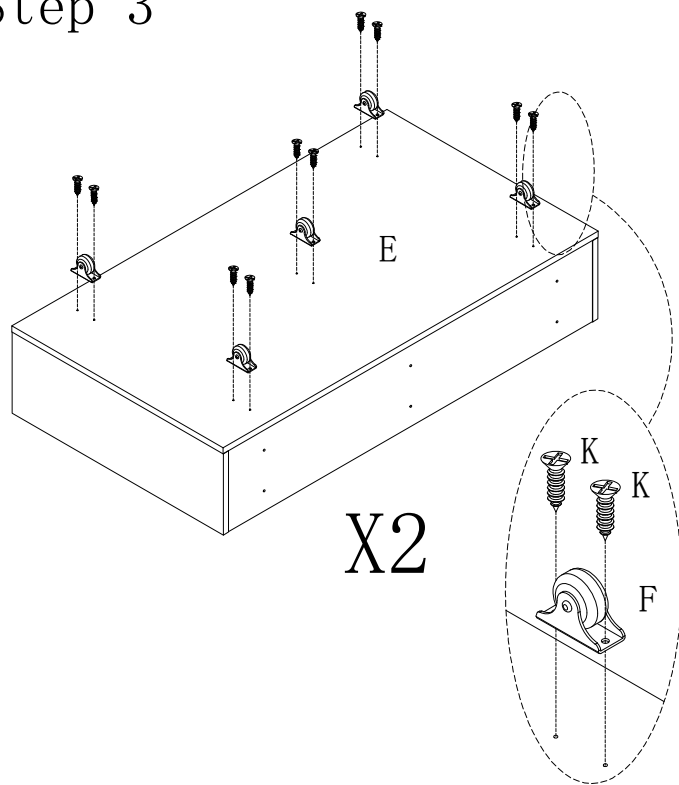
X2



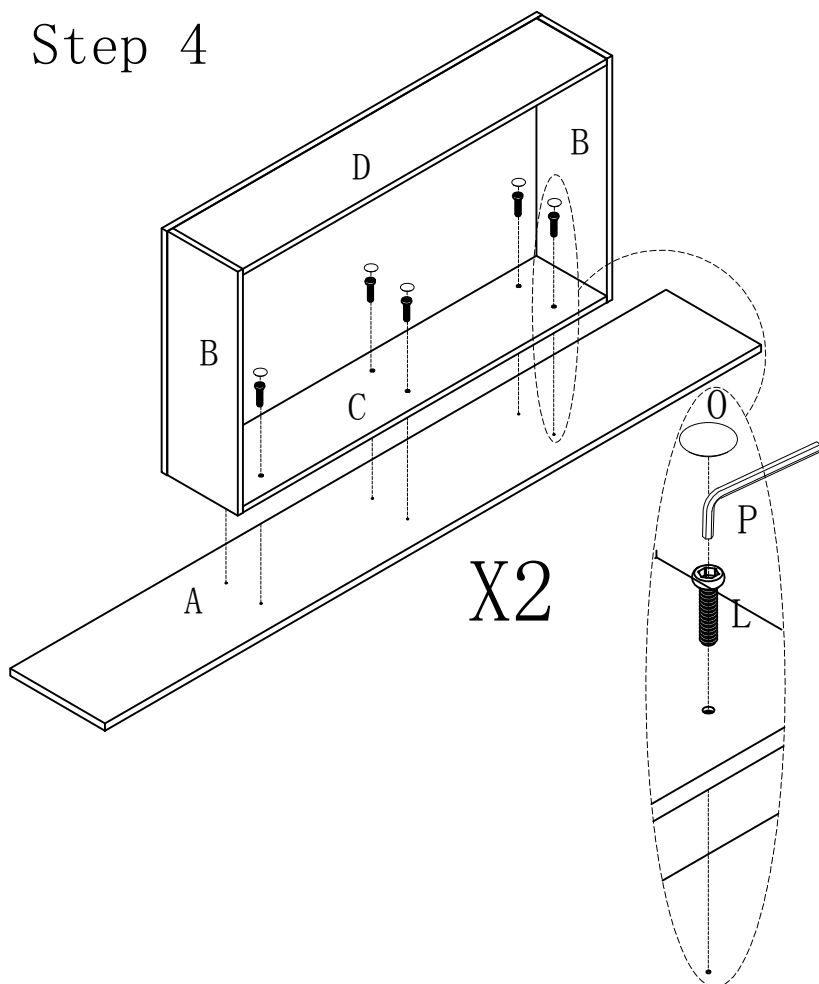
Step 2



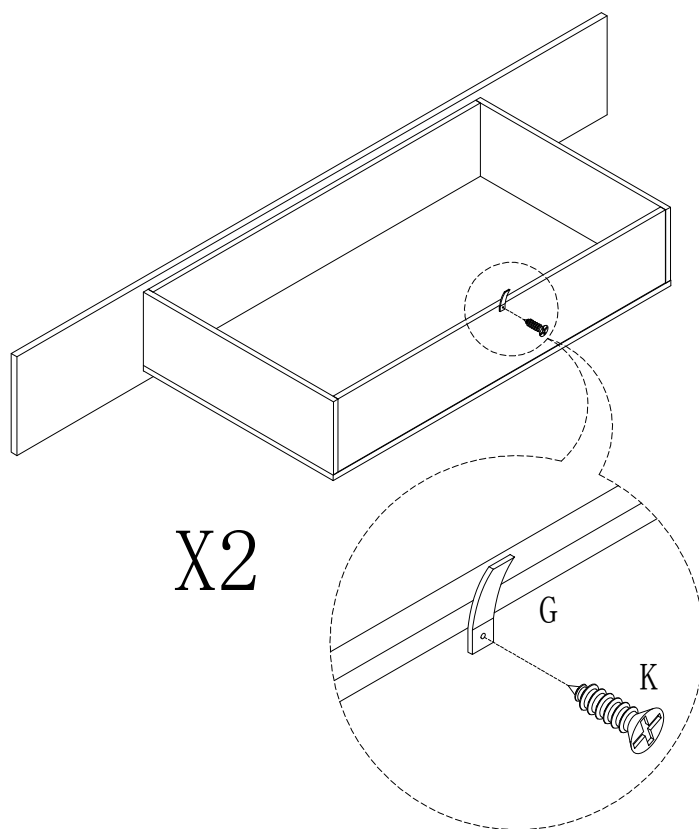
Step 3



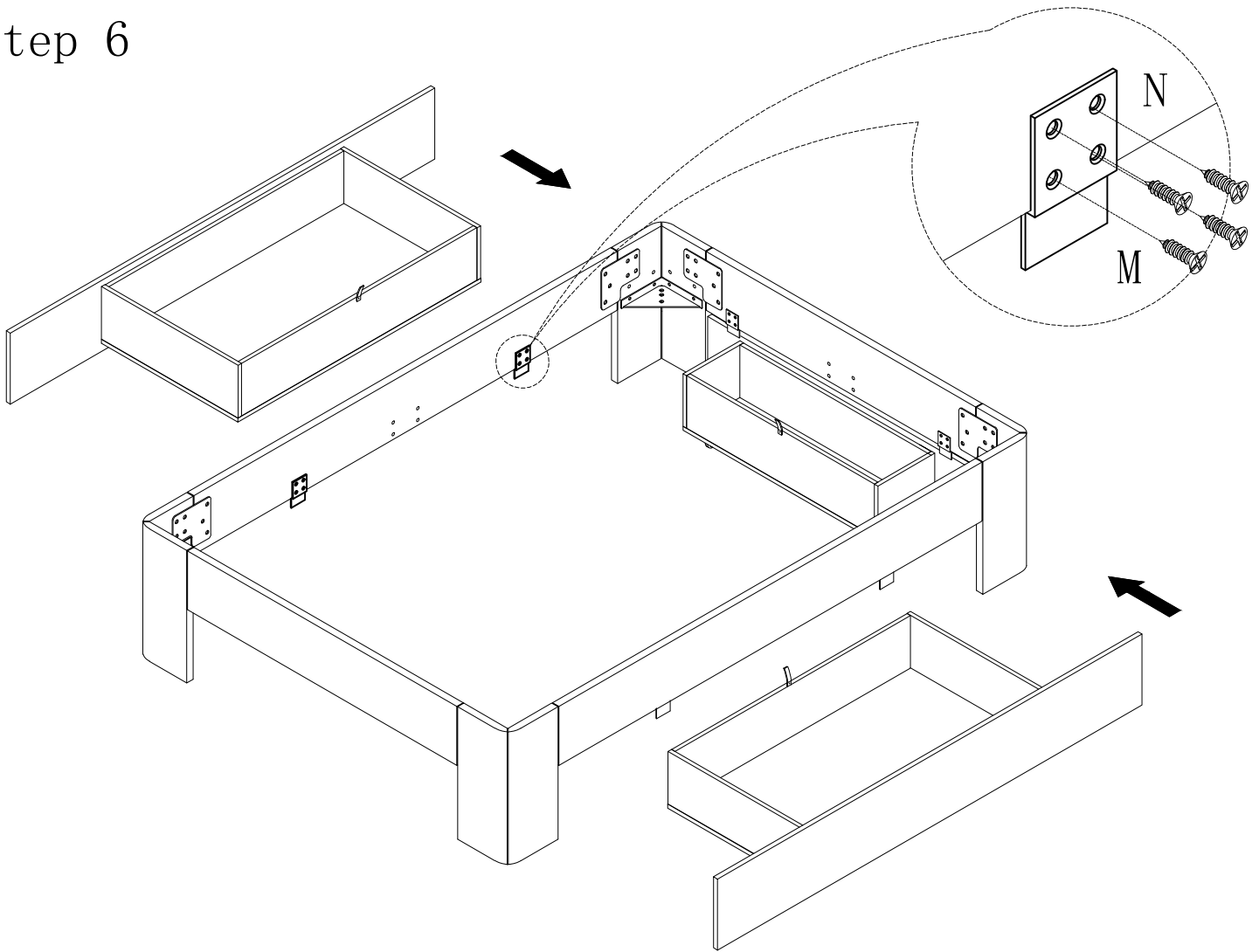
Step 4



Step 5



Step 6



Step 7

